Dart Aerospace Ltd. Friday, 6/22/2007 10:12:03 AM Kim Johnston User **Process Sheet** : SHOULDER HARNESS **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 33103 : 12852 **Estimate Number** : D3579048 Part Number P.O. Number - D3579 REV B 6/22/2007 **Drawing Number** This Issue : N/A Project Number Prsht Rev. : PURCHASED PARTS **Drawing Revision** First Issue Type : 32563 Material Previous Run : 7/13/2007 Qty: 20 Um: Each Due Date Written By Checked & Approved By New Issue 07-04-27 JLM Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: PURCHASING 1.0 PG Comment: PURCHASING 4025 C207/06/22 Issue P/O: P/N:5-01-2M0701 Possible supplier: Schoth Safty Products Certficate of conformaty is required 5012M0701 SHOULDER HARNESS RH 2.0 20.0000 Each(s) Comment: Qty.: Total: 1.0000 Each(s)/Unit SHOULDER HARNESS LH PACKAGING RESOURCE #1 3.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached 4.0 QC5 Comment: INSPECT WORK TO CURRENT STEP

PACKAGING RESOURCE #

5.0 PACKAGING 1





Comment: PACKAGING RESOURCE #1





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W/O:		WORK ORDER CHAN	GES				
DATE	STEP	PROCEDURE CHANGE	В	y Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #: Fault Category:	NCR: Y	es No Do	QA: A	<u>)</u> Date: <u>∆</u>	7/07/03
			Q	A: N/C Clos	ed:	_ Date:	

NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)			
DATE	OTED	Description of NC		Corrective Action Section B		Varification		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspecto
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NOTE: Date & initial all entries

Date:

Friday, 6/22/2007 10:12:04 AM

User: .

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS

Job Number: 33103

Part Number: D3579048

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W070719

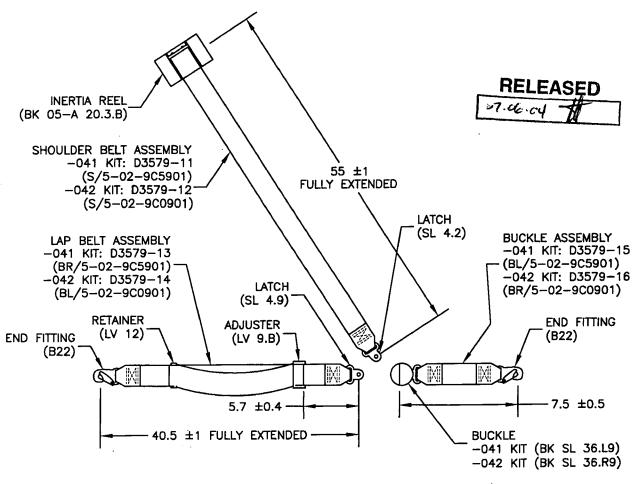
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Dart Ae	rospace L	td							
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Part No		PAR #:	Fault Cat	egory:					
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NOTE: Date & initial all entries



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_	B	4 	D3579 SHEET 1 OF 4
DATE		1 103	TITLE SCALE
07.0	6.01		SHOULDER HARNESS NTS
Α		07.01.12	NEW ISSUE
В		07.06.01	CHG REEL FOR -045/-046/-047/-048



D3579-041 SHOULDER HARNESS (SHOWN) D3579-042 SHOULDER HARNESS (OPPOSITE)

D3579-041/-042 HARNESS ASSEMBLY NOTES:

1) DESCRIPTION:

3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE

MEETS REQUIREMENTS OF TSO-C114

CHROME HARDWARE PLATING AND BLACK WEBBING

2) PURCHASE INFO:

P/N 5-02-9C5901 (D3579-041)

P/N 5-02-9C0901 (D3579-042)

SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl. 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS

- ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-041/-042" 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS

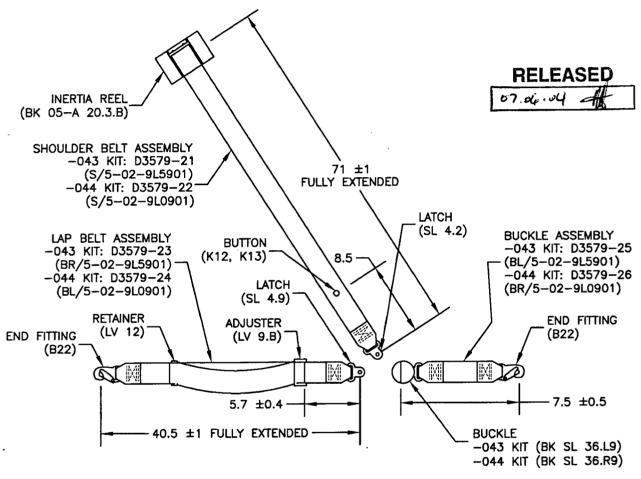
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CHECKED	APPROVED 11	DRAWING NO.	REV. B
_A	- #	D3579	SHEET 2 OF 4
DATE		TITLE	SCALE
07.06.01		SHOULDER HARNESS	NTS



D3579-043 SHOULDER HARNESS (SHOWN) D3579-044 SHOULDER HARNESS (OPPOSITE)

D3579-043/-044 HARNESS ASSEMBLY NOTES:

1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE

MEETS REQUIREMENTS OF TSO-C114

CHROME HARDWARE PLATING AND BLACK WEBBING

2) PURCHASE INFO:

P/N 5-02-9L5901 (D3579-043) P/N 5-02-9L0901 (D3579-044)

SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.

3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-043/-044"

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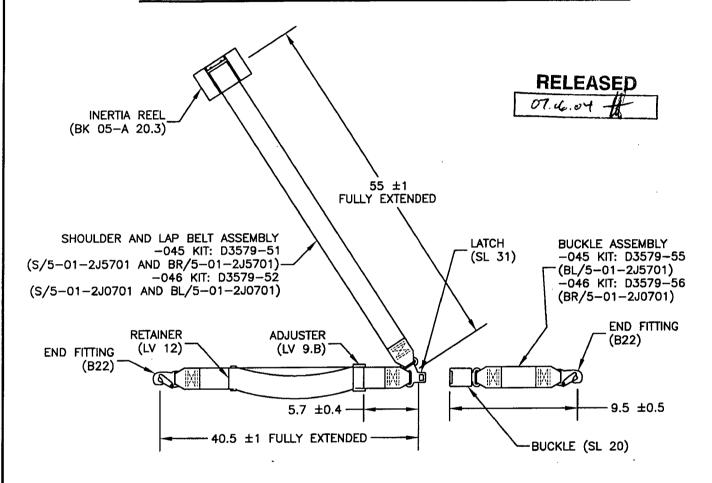
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_A	#	D3579	SHEET 3 OF 4
DATE		TITLE	SCALE
07.06.01		SHOULDER HARNESS	NTS



<u>D3579-045 SHOULDER HARNESS (SHOWN)</u> <u>D3579-046 SHOULDER HARNESS (OPPOSITE)</u>

D3579-045/-046 HARNESS ASSEMBLY NOTES:

1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE

MEETS REQUIREMENTS OF TSO-C114

CHROME HARDWARE PLATING AND BLACK WEBBING

2) PURCHASE INFO: P/N

P/N 5-01-2J5701 (D3579-045)

P/N 5-01-2J0701 (D3579-046)

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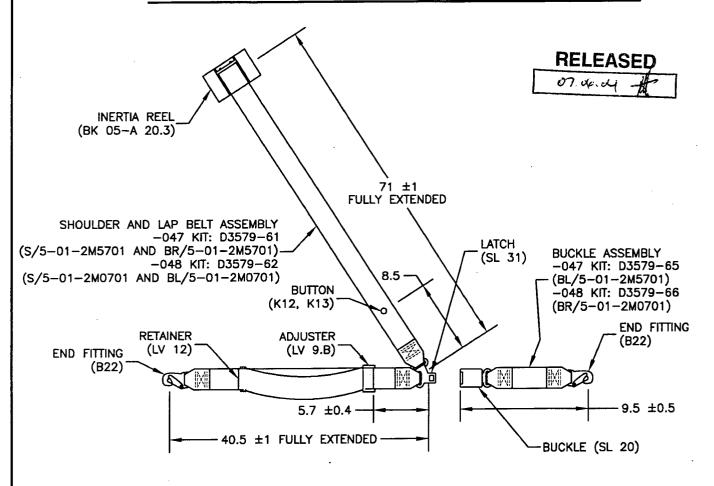
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_A	#	D3579	SHEET 4 OF 4
DATE		TITLE	SCALE
07.06.01		SHOULDER HARNESS	NTS



<u>D3579-047 SHOULDER HARNESS (SHOWN)</u> <u>D3579-048 SHOULDER HARNESS (OPPOSITE)</u>

D3579-047/-048 HARNESS ASSEMBLY NOTES:

1) DESCRIPTION: 3-POINT SH

3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE

MEETS REQUIREMENTS OF TSO-C114

CHROME HARDWARE PLATING AND BLACK WEBBING

2) PURCHASE INFO:

P/N 5-01-2M5701 (D3579-047)

P/N 5-01-2M0701 (D3579-048)

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7/11/2007



Schroth Safety Products Corp.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Bill To

DART Aerospace Ltd 1270 Aberdeen St Hawkesbury, ON K6A 1K7

Canada

Ship To

DART Aerospace Ltd 1270 Aberdeen St Hawkesbury, ON K6A 1K7

Canada

Phone: 613-632-3336 Fax: 613-632-4443

Order-

Line DAR07011-1 Description

5-01-2M0701RevA restraint,3-

pt,rh,reel,601black,P/N D3579-

DART AEROSPACE LTD, 613-632-3336 P/N

D3579-048

DAR07011-2

5-01-2M5701RevA restraint,3-

pt,lh,reel,601black,P/N D3579-047

DART AEROSPACE LTD, 613-632-3336 P/N

D3579-047

Aircraft SN: Bell 205/212/412

PO: PO00004025

Qty

20 ea

Plating P.O.:

Webbing: 601 Black

Notes:

DAR07011

Ship Via:

Fedex Int'l P1

FOB:

SCHROTH Safety Products Corp. MATERIAL ACCEPTANCE TAG

Part Number:	5-01-2M0701RevA	er e filipeen	20
Serial Number:	67/07	Quantity:	
Part Description:	restraint,3-pt,rh,reel,601black,P/N D3	579-048	
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Vendor/Shop:	Shop-Sw		
Inspector:	J. Markilla		SSPA
Date:	7/10/07	Approval	SSPC QC
	For FOA 2000 2 P ID 11/	•	006

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Packing Slip



Schroth Safety Products Corp.

1371 SW { th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

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